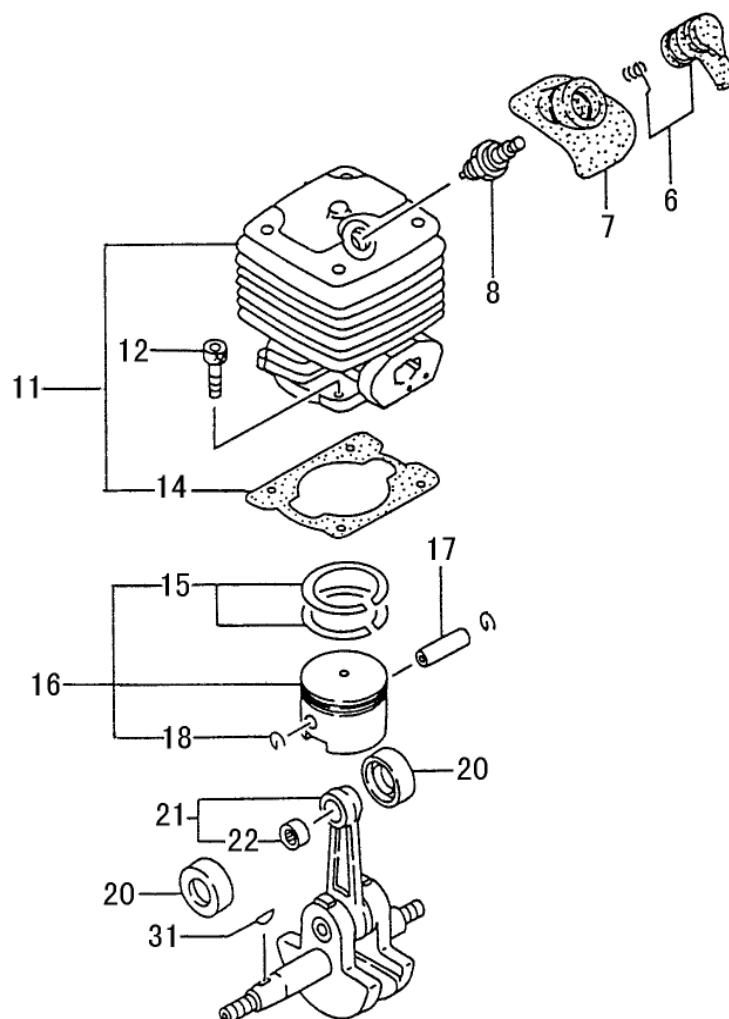


B34
(For EU)

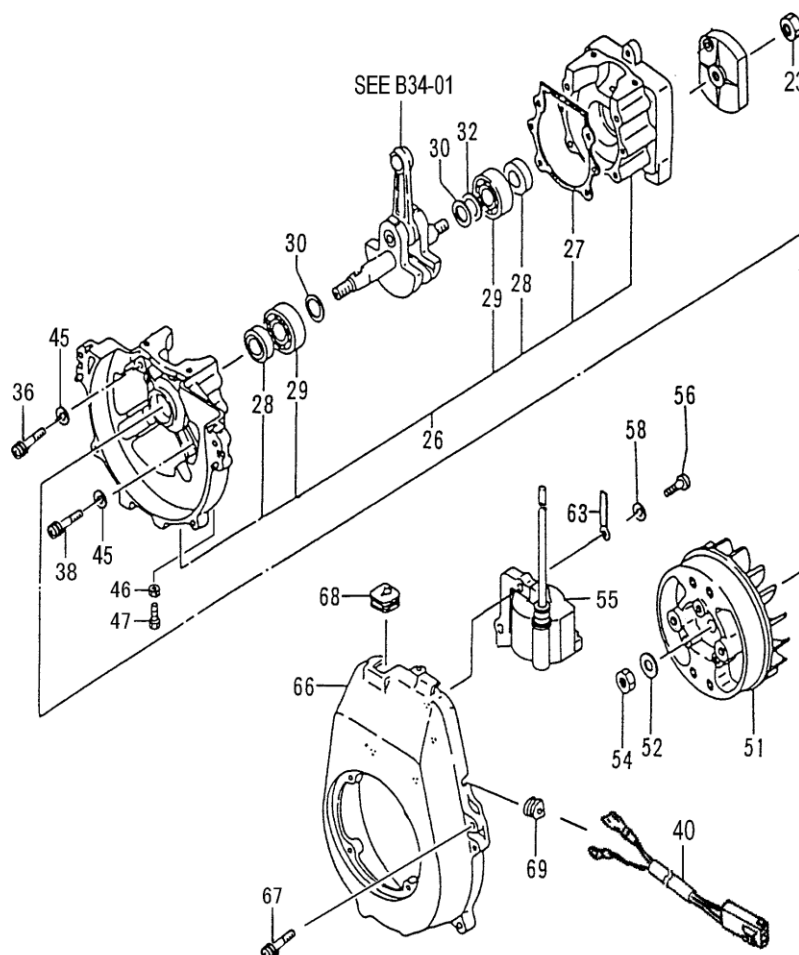
CG47EJ(T)
July,2013

B34-01 CYLINDER/PISTON/CRANK SHAFT



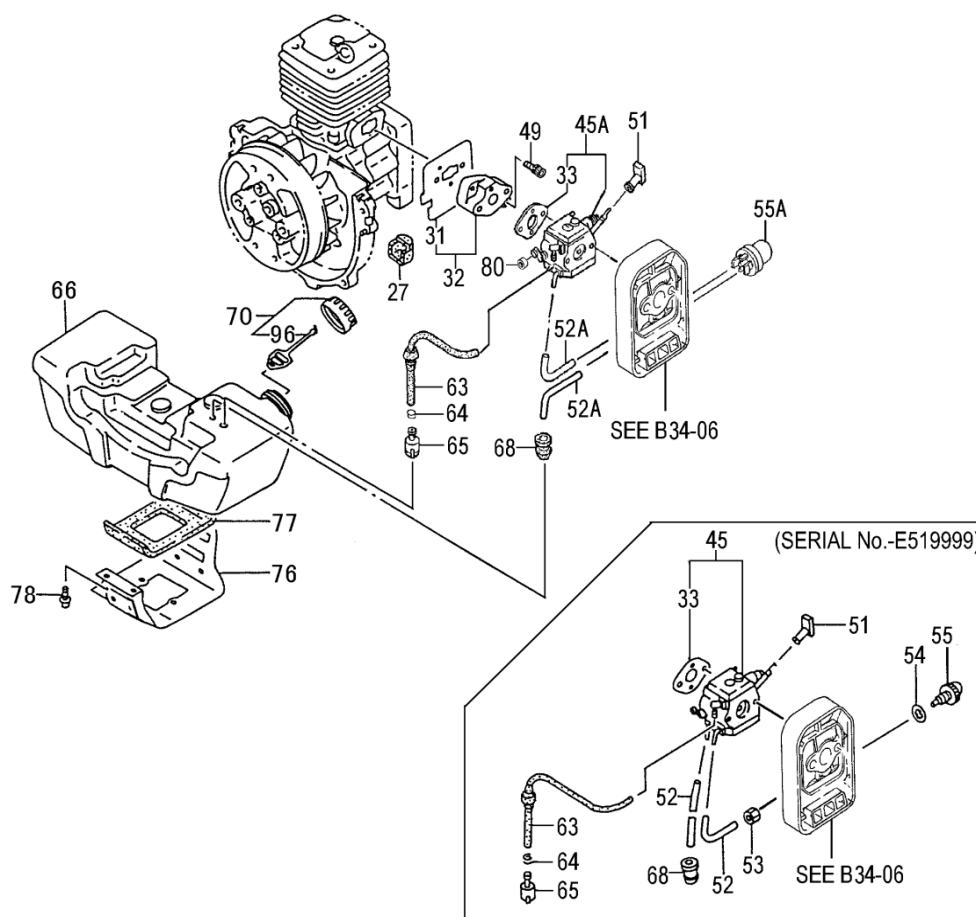
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-01 CYLINDER/PISTON/CRANK SHAFT				
006	668-7468	SPARK PLUG CAP ASS'Y	1	- E329999
007	668-8336	SPARK PLUG RUBBER COVER	1	
008	669-9319	SPARK PLUG ASS'Y BPMR6A	1	
011	668-5470	CYLINDER SET	1	
012	668-4586	HEX.HOLE BOLT M5X18/S	4	
014	668-5738	CYLINDER GASKET	1	
015	668-6126	PISTON RING	2	
016	668-5887	PISTON SET	1	
017	668-6019	PISTON PIN 10X35	1	
018	668-6026	PISTON PIN CIRCLIP	2	
020	668-5993	PISTON PIN COLLAR	2	
021	668-6190	CRANK SHAFT COMP.	1	
022	669-5602	NEEDLE BEARING, 2X8.8	1	
031	668-6457	WOOD-RUFF KEY 3X13X5	1	

B34-02 CRANK CASE



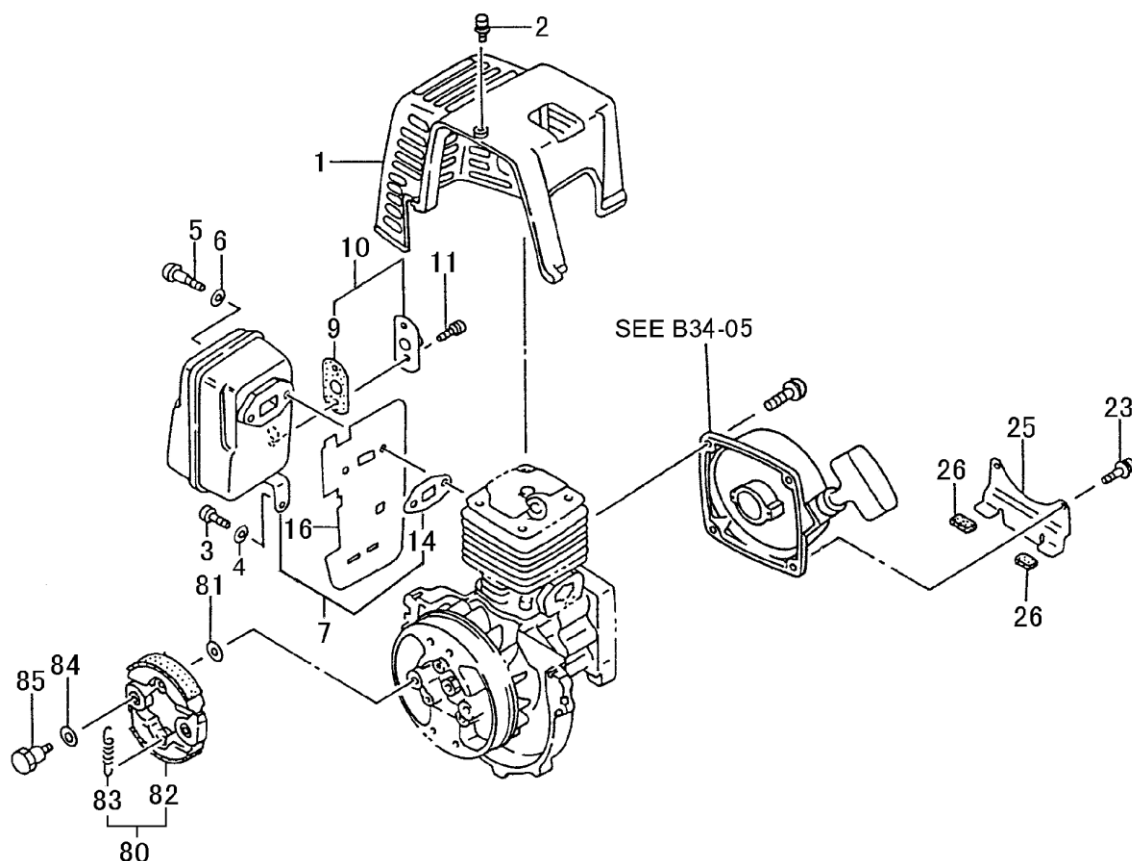
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-02 CRANK CASE				
023	669-5139	SMALL NUT 10	1	
026	668-6553	CRANK CASE ASS'Y	1	
027	668-6713	CRANK CASE GASKET	1	
028	669-5637	OIL SEAL UD15257	2	
029	669-5557	BALL BEARING #6202, 35MM/OD	2	
030	668-6463	CRANK SHAFT WASHER 15.2X22	2	
032	668-6472	CRANK SHAFT SHIM 0.20	V	
032	668-6473	CRANK SHAFT SHIM 0.30	V	
036	669-5084	HEX HOLE BUTTON SCREW 6X45	2	
038	668-4825	HEX. SOCKET HD. BOLT (W/BUTTON) M6	2	
040	668-7966	LEAD WIRE ASS'Y	1	
045	668-4826	S.WASHER 6	4	
046	668-4872	LOCK NUT M6	1	
047	669-4043	OUTER RECEIVER	1	
051	668-7371	MAGNETO ROTOR COMP.	1	
052	669-5185	SMALL WASHER 10	1	
054	669-5139	SMALL NUT 10	1	
055	668-7649	IGNITION COIL COMP.	1	
056	669-5339	SCREW 5X18/S	2	
058	668-4864	SMALL WASHER 5	2	
063	668-8004	CORD CLAMP COMP.	1	
066	668-6974	FAN CASE, VERMILION	1	
067	669-5361	SCREW 6X20/S	4	
068	668-8055	PRIMARY CORD GROMMET	1	
069	668-8049	PRIMARY CORD GROMMET	1	

B34-03 ENGINE-1



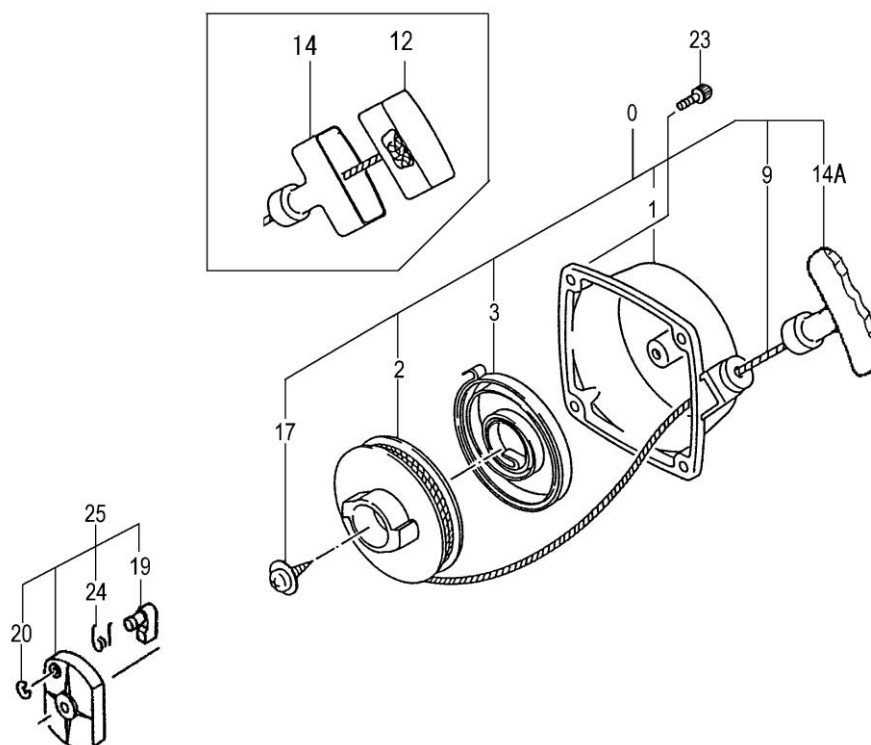
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-03 ENGINE-1				
027	669-2225	FUEL TANK CUSHION RUBBER	2	
031	668-9883	INLET MANUFOLD GASKET	1	
032	668-9950	CARB. INSULATOR SET	1	
033	668-9826	CARBURETOR GASKET	1	
045	669-0468	CARBURETOR SET HDA306	1	- E519999
045A	669-7706	CARBURETOR SET HDA180A	1	E610001 -
049	669-5423	SCREW 5X24WS	2	
051	669-1004	CHOKE LEVER	1	
052	668-5267	FUEL PIPE 2.5X4X90	2	- E519999
052A	669-2347	FUEL PIPE 2.5X4X80	2	E610001 -
053	669-5139	SMALL NUT 10	1	- E519999
054	669-5235	INNER TOOTHED WASHER 10	1	- E519999
055	669-0080	PRIMING PUMP COMP.	1	- E519999
055A	668-5139	PRIMING PUMP COMP.	1	E610001 -
063	668-8166	FUEL PIPE ASS'Y 3X5X230	1	
064	668-4619	CLIP, 6.3 DIA.	1	
065	669-2273	PUMP FILTER BODY ASS'Y	1	
066	669-1526	FUEL TANK, WHITE	1	
068	669-7846	RETURN GROMMET	1	
070	669-1763	TANK CAP D ASS'Y, BLACK	1	
076	669-1927	TANK HOLDING BAND	1	
077	669-2193	CUSHION RUBBER	1	
078	669-5386	SCREW 5X16/PS	2	
080	669-1337	SWIVEL CAP	1	
096	668-4625	TANK CAP CHAIN	1	

B34-04 ENGINE-2



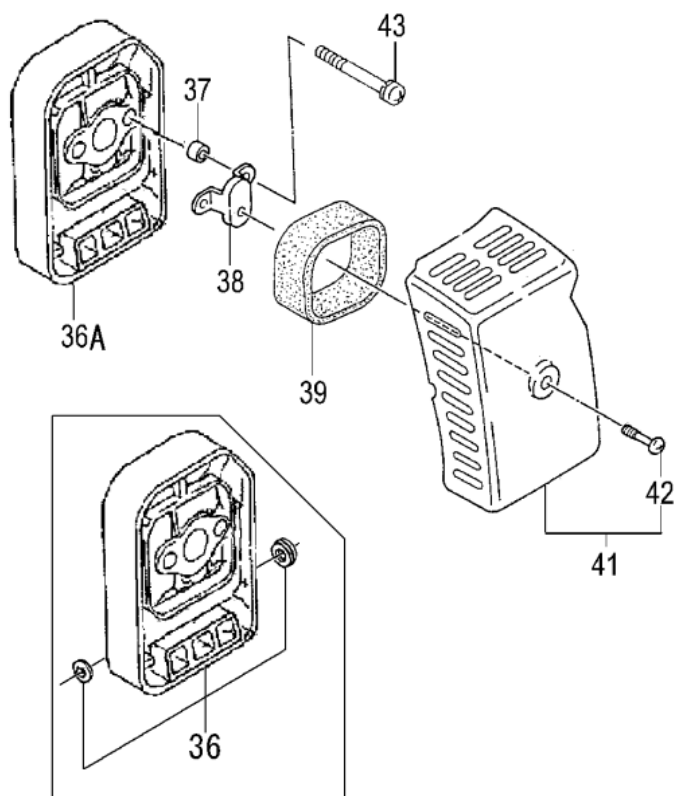
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-04 ENGINE-2				
001	669-2777	MUFFLER PROTECTOR	1	
002	669-5383	SCREW 5X12/PS	1	
003	668-4667	HEX.HOLE BOLT M5X12/S	1	
004	668-4918	WASHER M5 (BLACK)	1	
005	669-5088	HEX. HOLE BUTTON SCREW 6X65	2	
006	668-4639	BOLT WASHER 6	2	
007	669-2465	MUFFLER SET, SPARE	1	
009	669-2883	MUFFLER SPECIAL GASKET	1	
010	669-2648	TAIL PIPE SET, SPARE	1	
011	669-5325	SCREW 4X8/S	2	
014	669-2741	MUFFLER GASKET	1	
016	668-7242	HEAT SHIELD	1	
023	669-5389	SCREW 5X18/PS	2	
025	669-2205	TANK BRACKET	1	
026	669-2227	FUEL TANK CUSHION RUBBER	2	
080	669-9561	CLUTCH SET ASS'Y	1	
081	668-9645	CLUTCH WASHER B	2	
082	668-8615	CLUTCH ARM	2	
083	668-9429	CLUTCH SPRING	1	
084	669-5203	WAVE WASHER 10	2	
085	668-9628	CLUTCH STEP BOLT	2	

B34-05 RECOIL STARTER



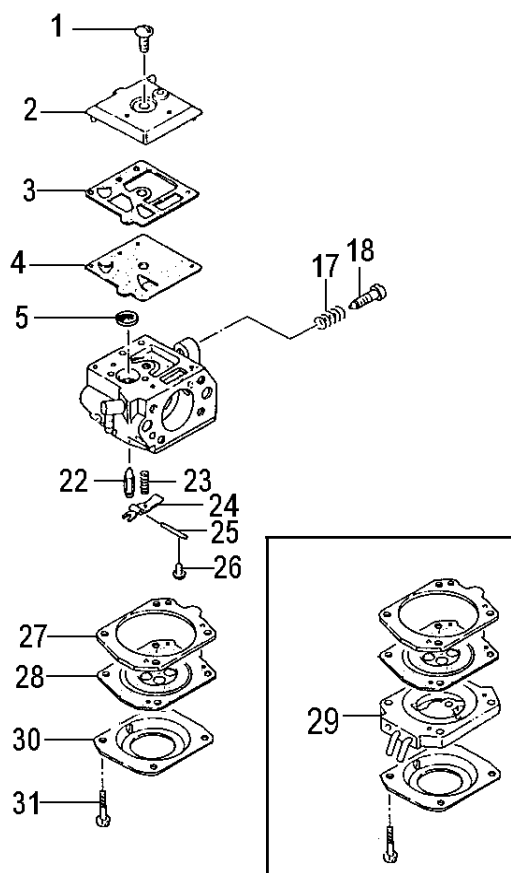
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-05 RECOIL STARTER				
000	669-7645	RECOIL STARTER BODY ASS'Y	1	
001	669-3025	RECOIL STARTER BODY COMP.	1	- E700100
001	669-7646	RECOIL STARTER BODY COMP	1	E700101 -
002	669-3007	STARTER ROPE REEL	1	- E700100
002	669-7647	STARTER ROPE REEL	1	E700101 -
003	669-3114	RECOIL SPRING	1	- E700100
003	669-7648	RECOIL SPRING	1	E700101 -
009	669-3165	STARTER ROPE	1	- E700100
009	669-7649	STARTER ROPE	1	E700101 -
012	669-3607	STARTER HANDLE CAP	1	- E700100
014	669-3232	STARTER HANDLE	1	- E700100
014A	669-7650	STARTER HANDLE	1	E700101 -
017	669-3634	SET SCREW	1	
019	669-3302	STARTER PAWL	1	- E700100
019	669-7643	STARTER PAWL	2	E700101 -
020	668-4683	STOP RING E-5	1	- E700100
020	668-4683	STOP RING E-5	2	E700101 -
023	669-5395	SCREW 5X25PS	2	
024	669-3345	STARTER PAWL SPRING	1	- E700100
024	669-7642	STARTER PAWL SPRING	2	E700101 -
025	669-3395	STARTER PULLEY	1	- E700100
025	669-7644	STARTER PULLEY ASS'Y	1	E700101 -

B34-06 AIR CLEANER



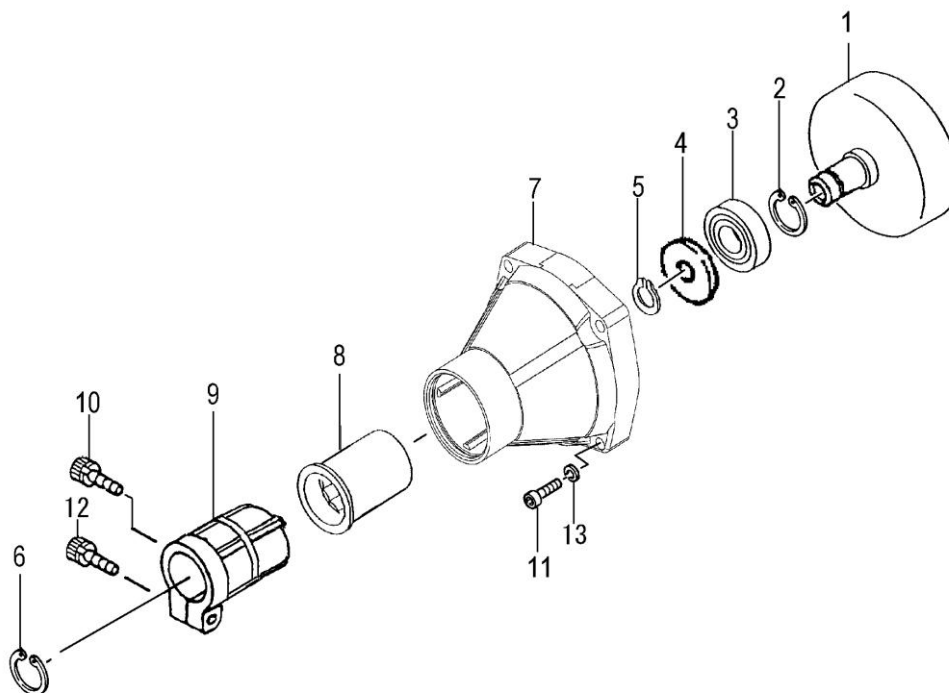
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-06 AIR CLEANER				
036	669-9506	CLEANER BODY SET	1	- E519999
036A	669-7705	CLEANER BODY	1	E610001 -
037	669-2244	COLLAR 5.8	2	
038	669-0848	BLOW OVER CHECK BOARD COMP.	1	
039	669-0357	CLEANER ELEMENT	1	
041	669-0149	CLEANER COVER ASS'Y	1	
042	669-0383	COVER FIXING BOLT	1	
043	669-5354	SCREW 5X60/S	2	

B34-07 CARBURETOR



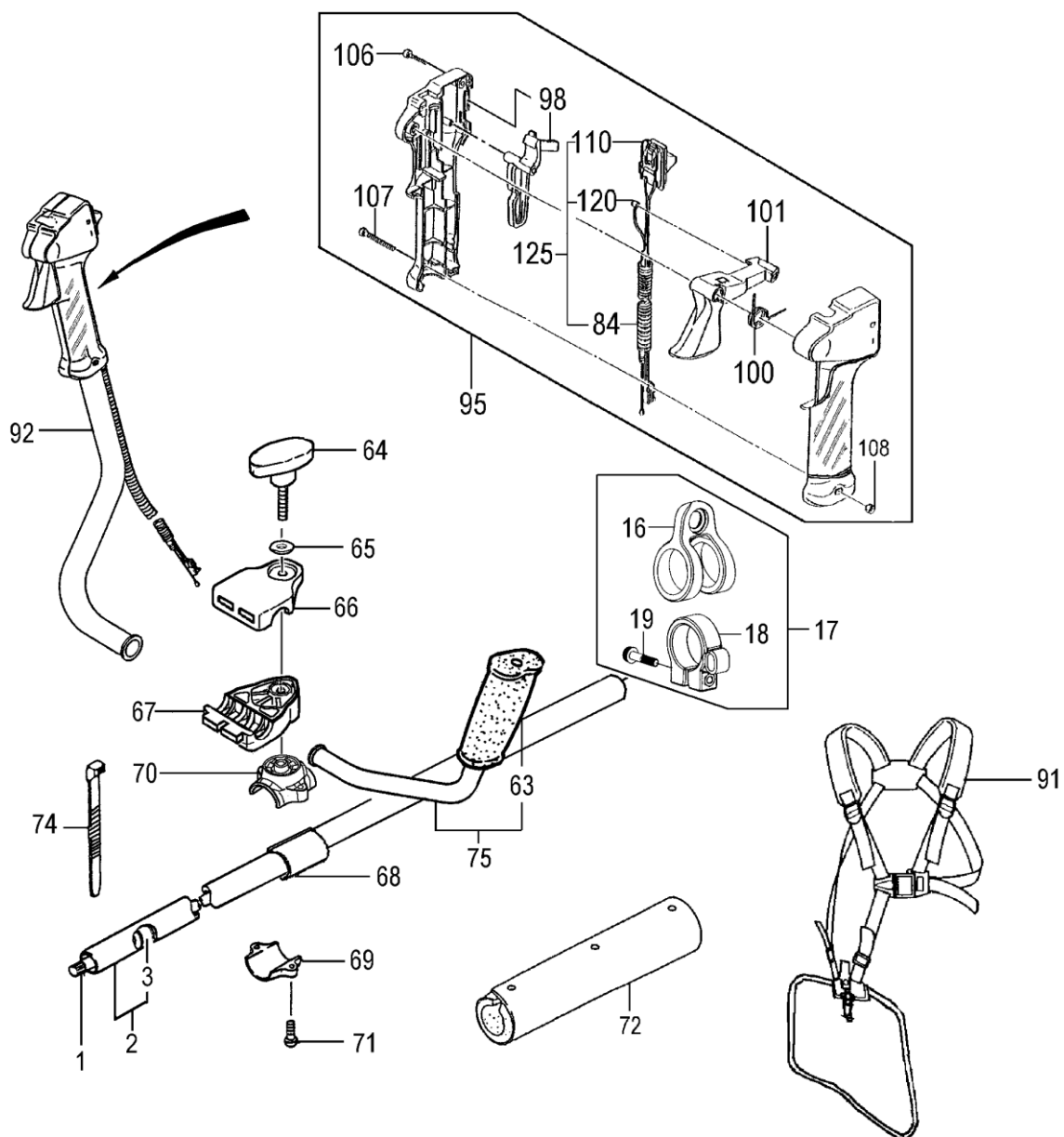
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-07 CARBURETOR				
001	668-5210	SCREW	1	
002	669-1420	PUMP BODY	1	
003	669-1455	PUMP GASKET	1	
004	669-1446	PUMP DIAPHRAGM	1	
005	668-4700	INLET SCREEN	1	
017	669-0766	IDLE ADJUST SPRING	1	
018	669-0736	IDLE ADJUST SCREW	1	
022	668-5215	NEEDLE VALVE	1	
023	669-0874	VALVE SPRING	1	
024	669-0819	CONTROL LEVER	1	
025	668-5219	HINGE PIN	1	
026	668-5218	HINGE PIN SET SCREW	1	
027	669-0840	DIAPHRAGM GASKET	1	- E519999
027	669-0838	DIAPHRAGM GASKET	1	E610001 -
028	669-0829	METERING DIAPHRAGM COMP.	1	- E519999
028	669-0828	METERING DIAPHRAGM COMP.	1	E610001 -
029	669-0434	AIR PURGE COMP.	1	- E519999
030	669-0860	DIAPHRAGM COVER	1	- E519999
030	669-0858	DIAPHRAGM COVER	1	E610001 -
031	669-1310	SET SCREW	4	- E519999
031	668-5223	SET SCREW	4	E610001 -

B34-08 CLUTCH CASE



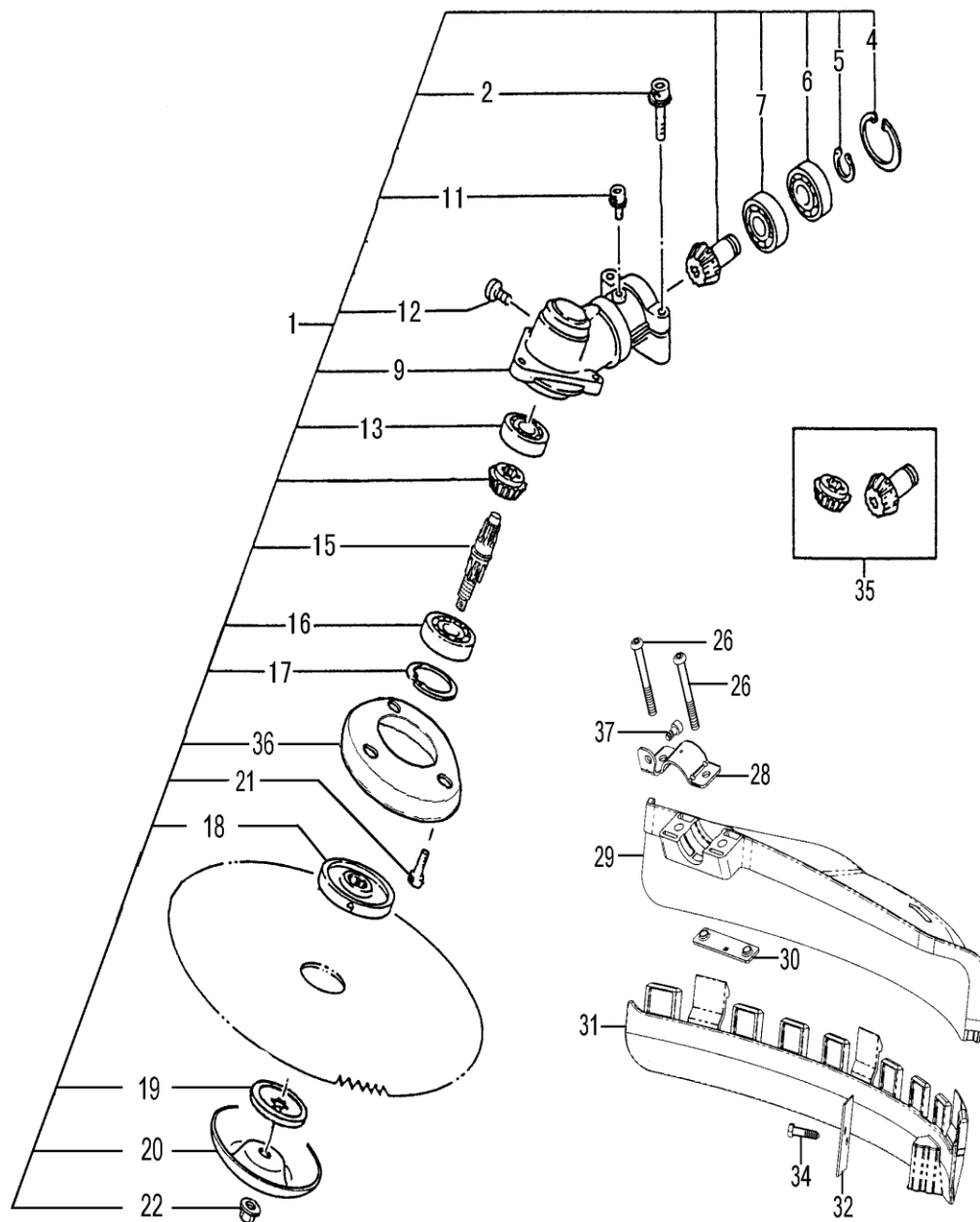
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-08 CLUTCH CASE				
001	668-8607	CLUTCH SHAFT COMP.	1	
002	669-5295	STOP RING C-32, INNER	1	
003	669-5537	BALL BEARING #6002ZZ, 32MM/OD	1	
004	668-9185	WASHER	1	
005	669-5285	STOP RING C-15, OUTER	1	
006	669-5305	STOP RING C-45, OUTER	1	
007	668-9229	CLUTCH CASE	1	
008	669-1905	CUSHION RUBBER	1	
009	668-9663	PIPE HOLDER	1	
010	669-5042	HEX. HOLE BOLT 5X10	1	
011	669-5082	HEX HOLE SCREW 6X30	4	
012	669-5499	HEX. HOLE BOLT 6X30/S	1	
013	668-4826	S.WASHER 6	4	

B34-09 OPERATION PIPE



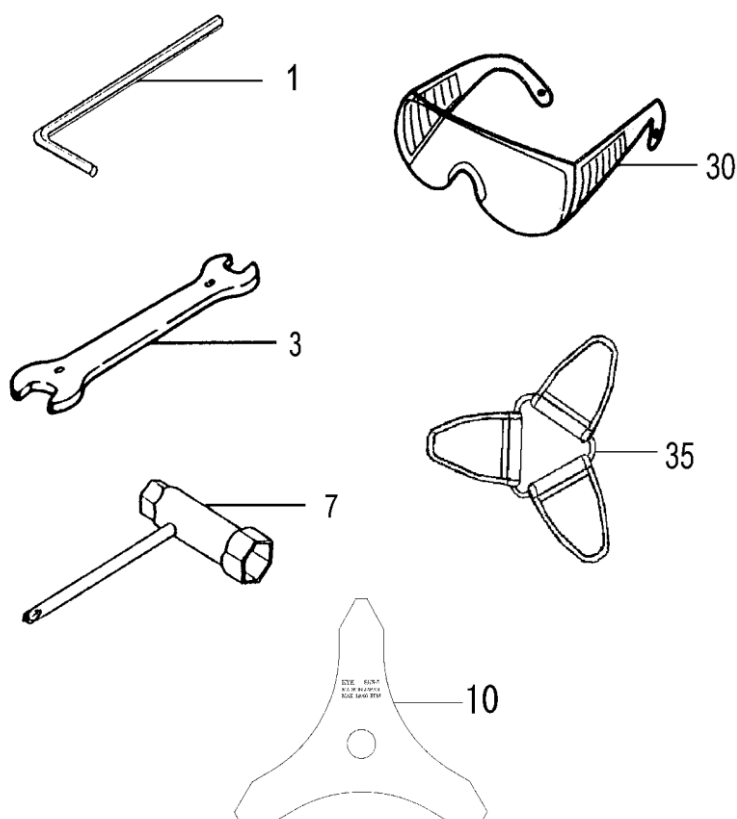
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-09 OPERATION PIPE				
001	668-9474	DRIVE SHAFT 1542L	1	
002	668-9404	DRIVE SHAFT PIPE COMP.1500L	1	
003	668-9524	BUSH ASS'Y	7	
016	668-9278	HANGER	1	
017	668-9279	LIFTING METAL ASS'Y	1	
018	668-9293	HANGER FIXING BRACKET	1	
019	669-5515	HEX. HOLE BOLT 5X25WS	1	
063	668-4708	HANDLE GRIP	1	
064	669-1208	HANDLE KNOB COMP.	1	
065	669-2955	MOUNTING WASHER 1.0	1	
066	669-1144	HANDLE BRACKET A	1	
067	669-1150	HANDLE BRACKET B	1	
068	669-1190	CUSHION RUBBER	1	
069	669-1175	HANDLE BRACKET C	1	
070	669-1160	HANDLE BRACKET B	1	
071	669-5515	HEX. HOLE BOLT 5X25WS	2	
072	668-9291	HIP PAD	1	
074	668-8024	CORD CLAMP	2	
075	669-1089	HANDLE LEFT ASS'Y	1	
084	668-7542	PROTECTION TUBE 7X790L	1	
091	669-5796	SHOULDER HARNESS D3X	1	
092	669-1080	RIGHT HANDLE	1	
095	669-3728	THROTTLE LEVER ASS'Y 19	1	
098	668-4721	TRIGGER LOCK OUT	1	
100	668-4722	RETURN SPRING	1	
101	668-4723	THROTTLE LEVER	1	
106	668-4725	SCREW M4X20 (BLACK)	2	
107	668-4726	SCREW 5X30 (BLACK)	1	
108	668-4727	CONTAL NUT 5	1	
110	668-7439	STOP SWITCH COMP.	1	
120	669-4008	THROTTLT WIRE	1	
125	669-3954	THROTTLE WIRE COMP.	1	

B34-10 GEAR CASE



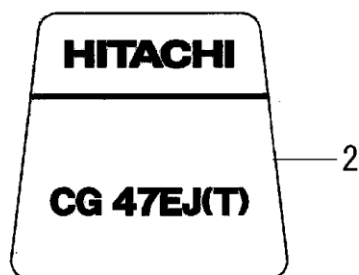
REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY		REMARKS /SERIAL NO.
B34-10 GEAR CASE					
001	668-8799	GEAR CASE ASS'Y 28 DIA	1		
002	669-5497	HEX.HOLE BOLT 6X25S	2		
004	668-4741	STOP RING C-28,INNER	1		
005	668-4664	STOP RING C-12 OUTER	1		
006	669-5532	BALL BEARING #6001Z, 28MM/OD	1		
007	668-4608	BALL BEARING 6001 C3	1		
009	668-8798	GEAR CASE	1		
011	669-5510	HEX HOLE BOLT 5X12	1		
012	669-4979	BOLT 6X8	1		
013	668-4608	BALL BEARING 6001 C3	1		
015	668-8943	GEAR SHAFT L-M10X1.25	1		
016	669-6297	BALL BEARING #6202DD, 35MM/OD	1		
017	669-5296	STOP RING C-35, INNER	1		
018	668-9029	CUTTER HOLDER	1		
019	668-9051	CUTTER HOLDER CAP	1		
020	668-8995	PROTECTION COVER B	1		
021	669-5418	SCREW 5X16/WS	3		
022	668-9073	FIXING NUT M10X1.25	1		
026	669-5082	HEX HOLE SCREW 6X30	2		
028	669-0313	SAFETY GUARD BRACKET	1		
029	669-0265	GUARD	1		
030	669-0342	SAFTY COVER HOLDER	1		
031	669-0374	COVER GUARD	1		
032	669-3386	KNIFE	1		
034	668-4753	TAPPING SCREW 5X20	1		
035	668-8879	GEAR PINION SET,SPARE	1		
036	669-7604	GEAR CASE COVER COMP	1		
037	669-5042	HEX. HOLE BOLT 5X10	1		

B34-11 TOOLS/OPTIONAL PARTS



REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-11 TOOLS				
001	668-4813	HEX. BAR WRENCH 4MM	1	
003	668-4766	WRENCH 8X10	1	
007	669-3575	COMBI,BOX WRENCH 17X19	1	
010	669-5792	BLADE B3/12/3.0	1	
030	669-9542	SAFETY GLASSES	1	
035	669-2016	CUTTER COVER	1	

B34-12 LABELS



REF. NUMBER	SERVICE CODE No.	DESCRIPTION	Q'TY	REMARKS /SERIAL NO.
B34-12 LABELS				
001	669-4143	NAMEPLATE CG47EJ(T)	1	
002	669-4613	SYMBOL MARK CG47EJ(T)	1	
008	669-7625	CAUTION MARK HITACHI	1	